

Exhibit C



US009625166B2

(12) **United States Patent**
Hirsch et al.

(10) **Patent No.:** **US 9,625,166 B2**
(45) **Date of Patent:** **Apr. 18, 2017**

(54) **INDUCTION DISPLACEMENT AIR HANDLING UNIT**

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(71) Applicant: **Air System Components, Inc.**, Plano, TX (US)

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 43 days.

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Canadian Patent Office; Office Action; Canadian Serial No. 2,844,001; Apr. 30, 2015.

(21) Appl. No.: **13/771,199**

(Continued)

(22) Filed: **Feb. 20, 2013**

Primary Examiner — Travis Ruby

(65) **Prior Publication Data**

(74) Attorney, Agent, or Firm — Jackson Walker LLP; Christopher J. Rouk

US 2014/0231045 A1 Aug. 21, 2014

(57) **ABSTRACT**

(51) **Int. Cl.**

F24F 7/00 (2006.01)
F24F 3/08 (2006.01)
F24F 1/01 (2011.01)
F24D 5/04 (2006.01)

An induction displacement unit is disclosed that includes an induction plenum having first nozzles communicating with a first discharge plenum and second nozzles communicating with a second discharge plenum, a return air plenum and a heating coil disposed between the return air plenum and the first discharge plenum. In addition, the induction displacement unit has a cooling coil disposed between the return air plenum and the second discharge plenum, where the induction plenum is vertically disposed between the heating coil and the cooling coil. The heating coil is disposed in an upper portion of the unit. The first discharge plenum is disposed to induce a substantially vertical discharge, and the second discharge plenum disposed to induce a substantially horizontal discharge.

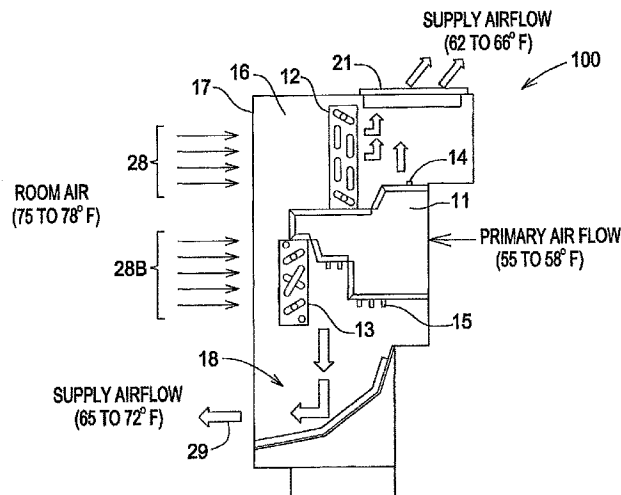
(52) **U.S. Cl.**

CPC **F24F 3/08** (2013.01); **F24D 5/04** (2013.01); **F24F 1/01** (2013.01); **F24D 2200/08** (2013.01)

(58) **Field of Classification Search**

CPC F24F 3/08; F24F 3/02; F24F 3/065; F24F 1/01; F24F 2001/007; F24F 11/027; F24F 13/26; F24F 2003/005; F24F 9/00; F24F 2013/207; F24D 5/00
USPC 165/123, 122, 59; 454/233, 228
See application file for complete search history.

20 Claims, 6 Drawing Sheets



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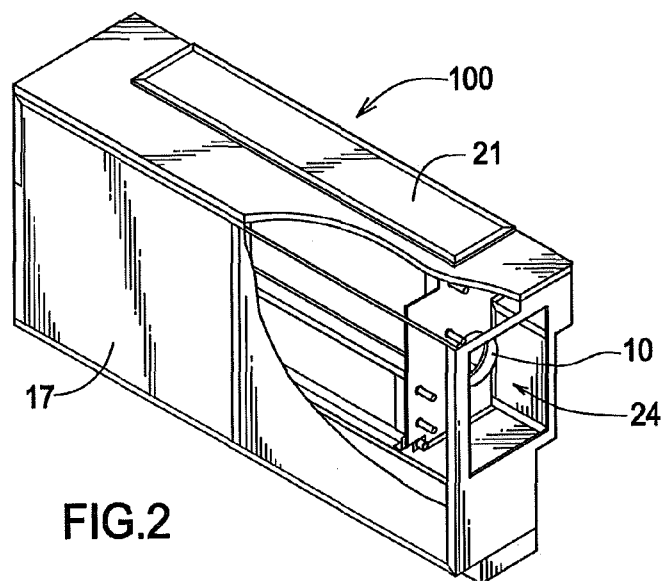
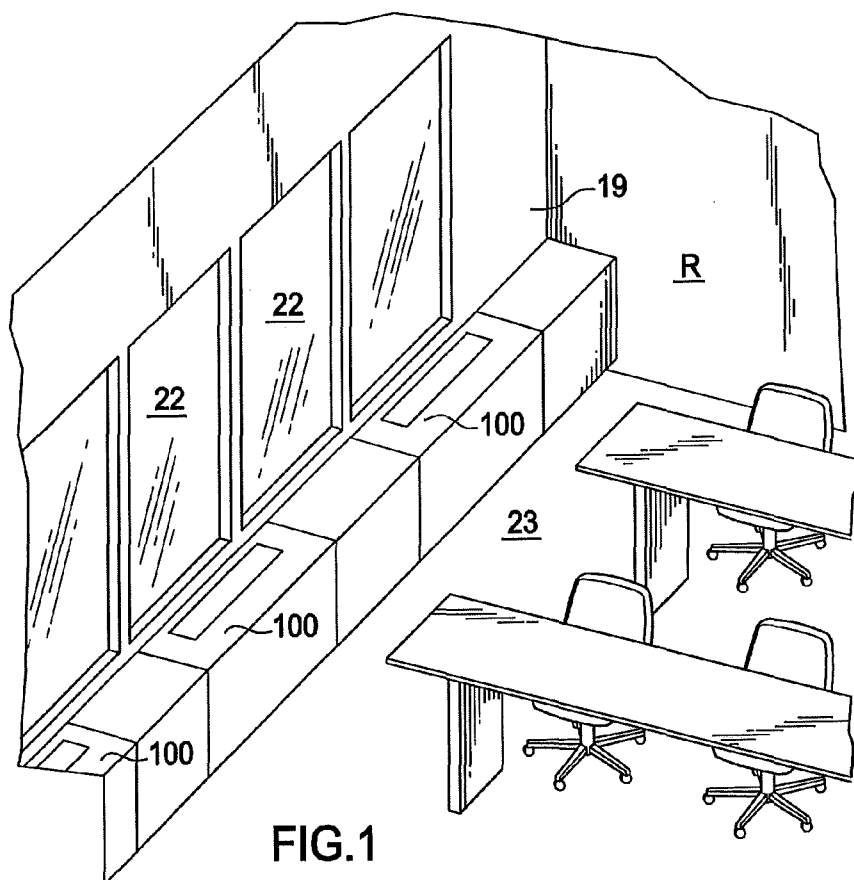
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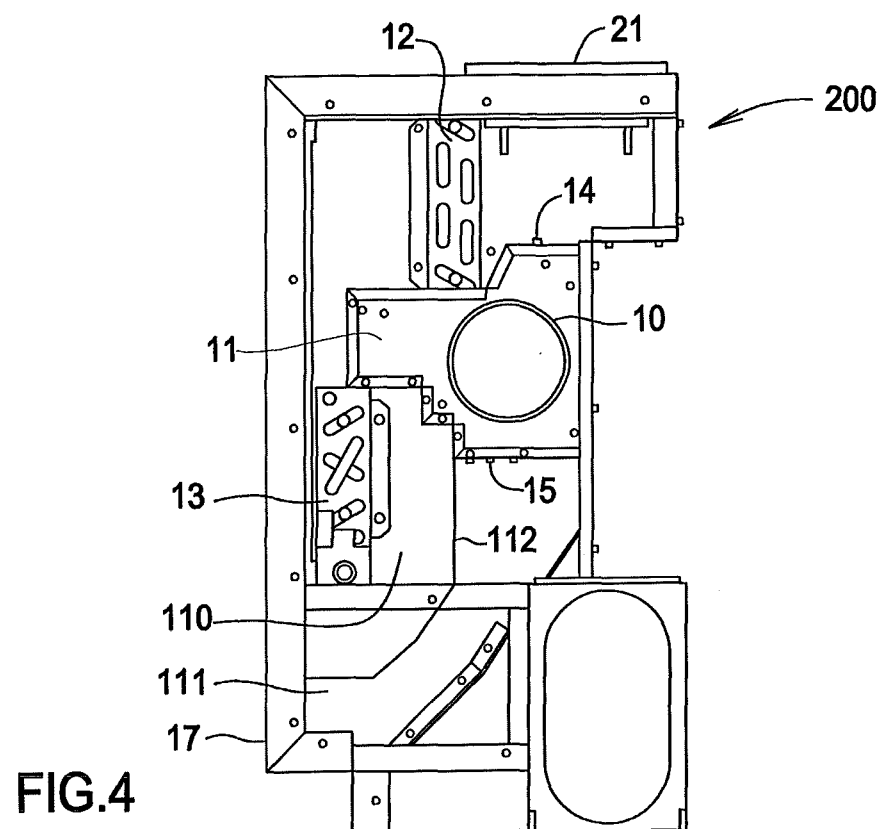
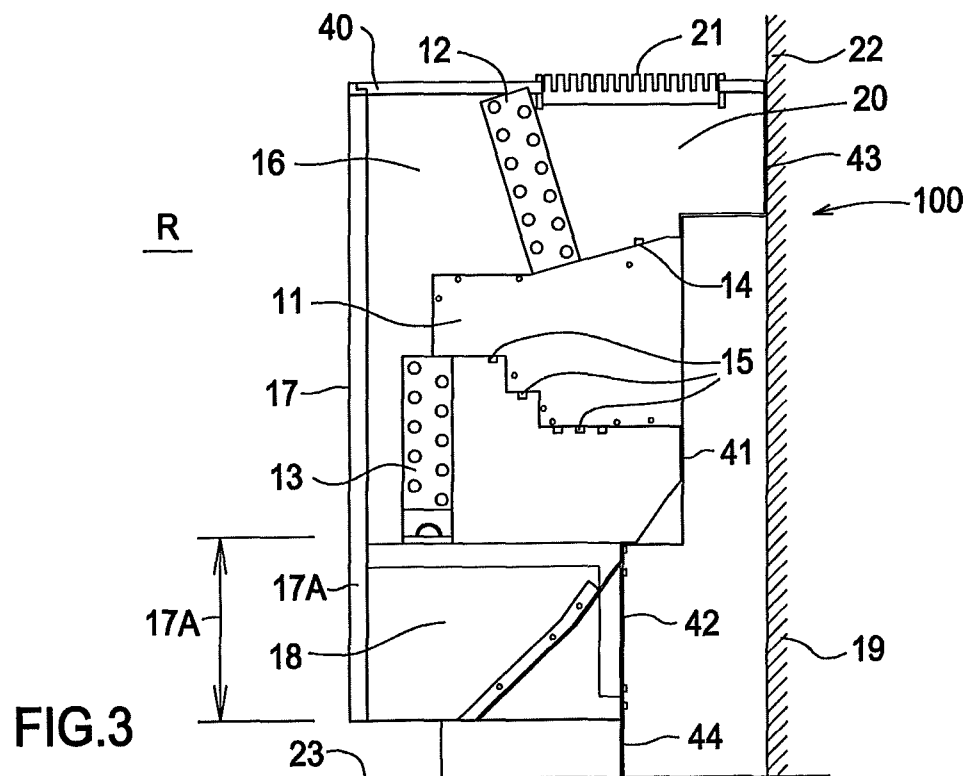
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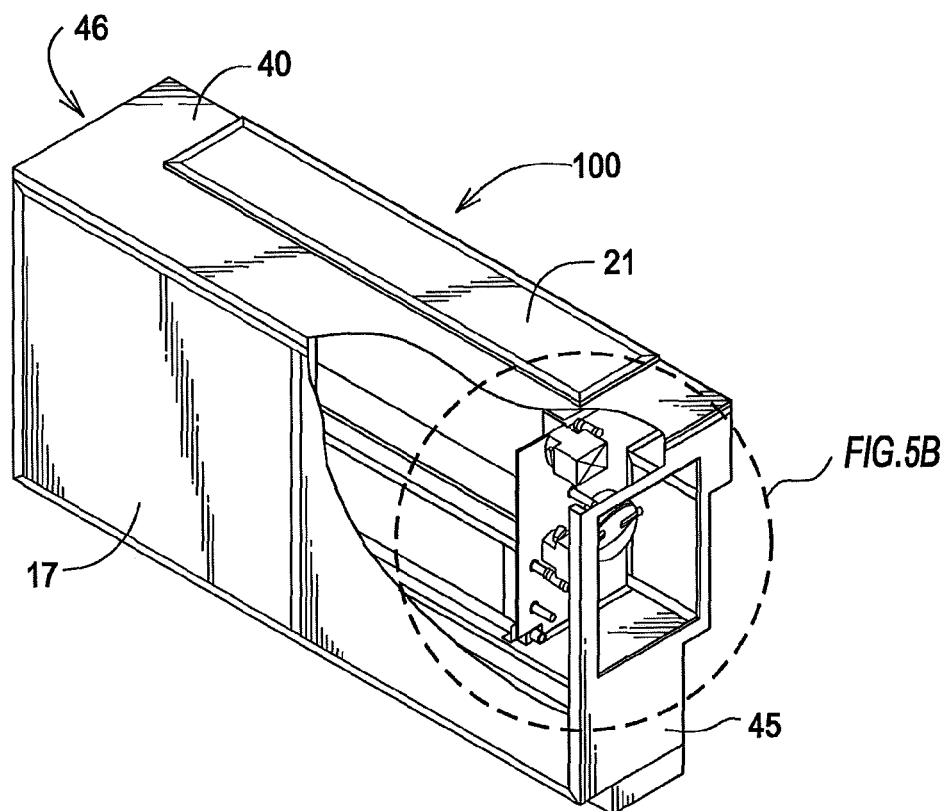


FIG. 5A

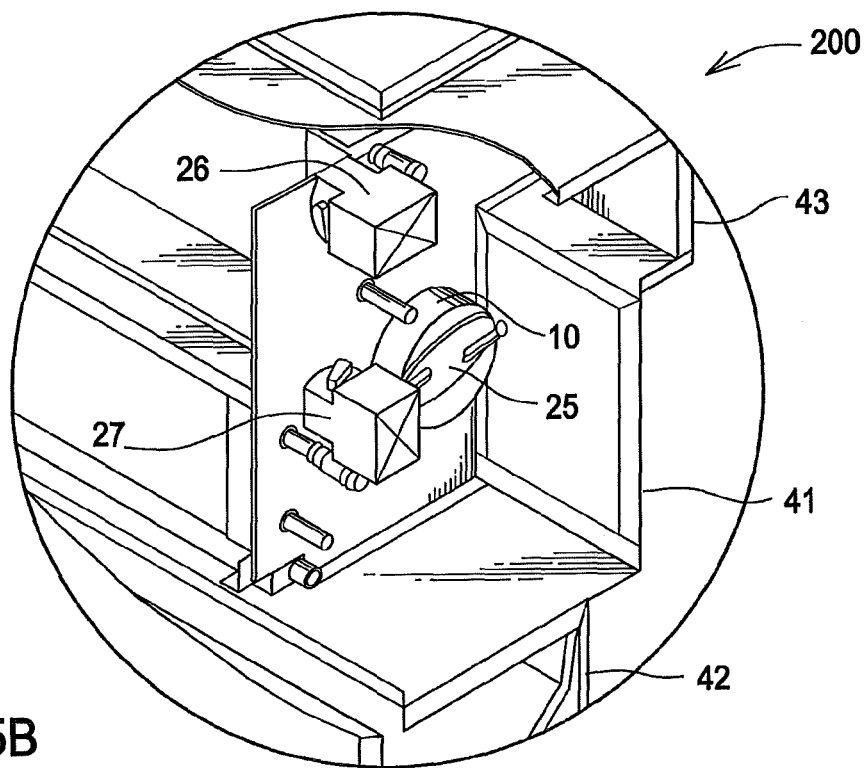
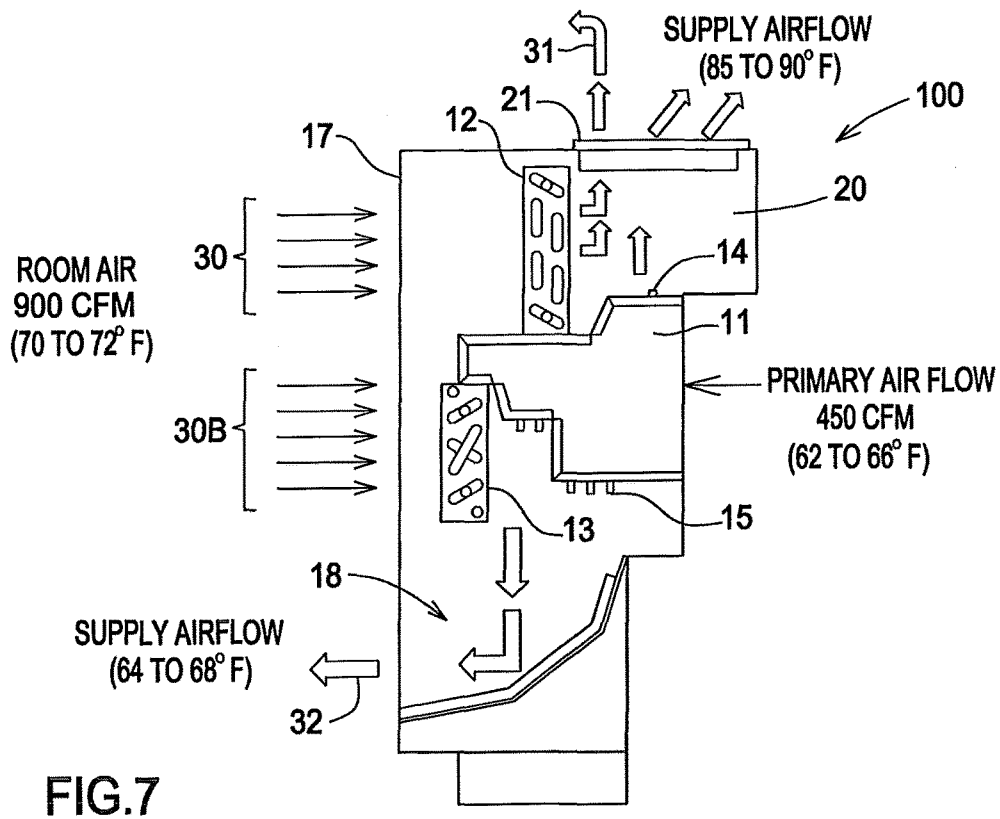
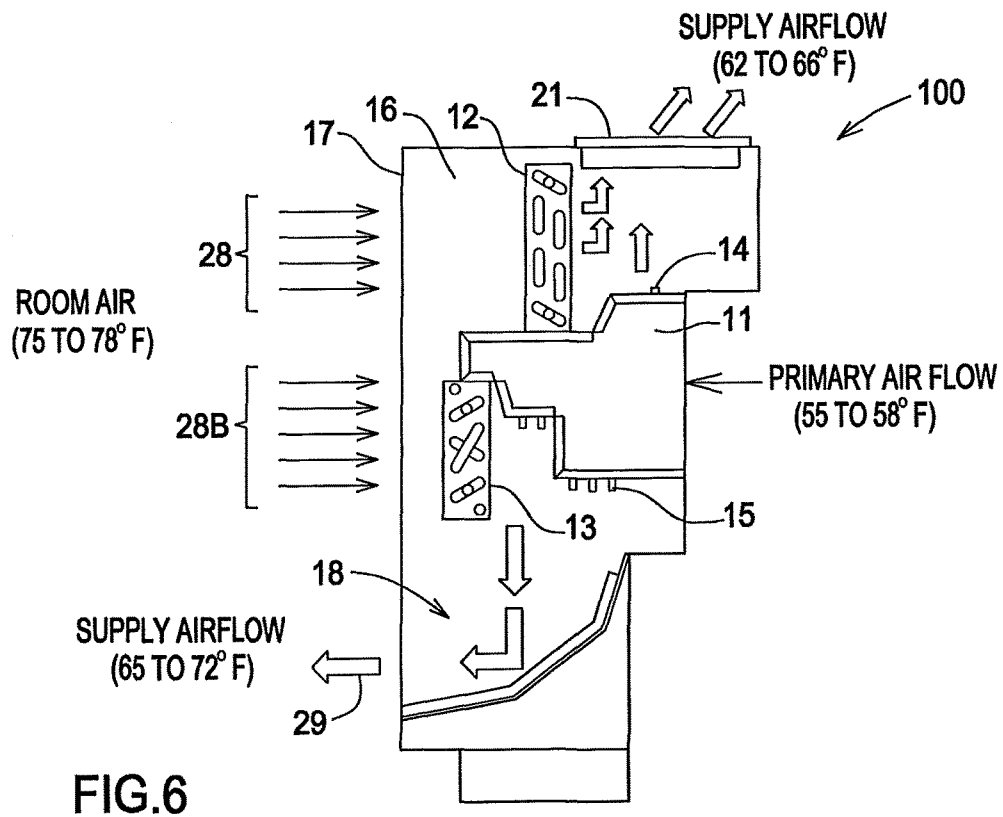


FIG. 5B



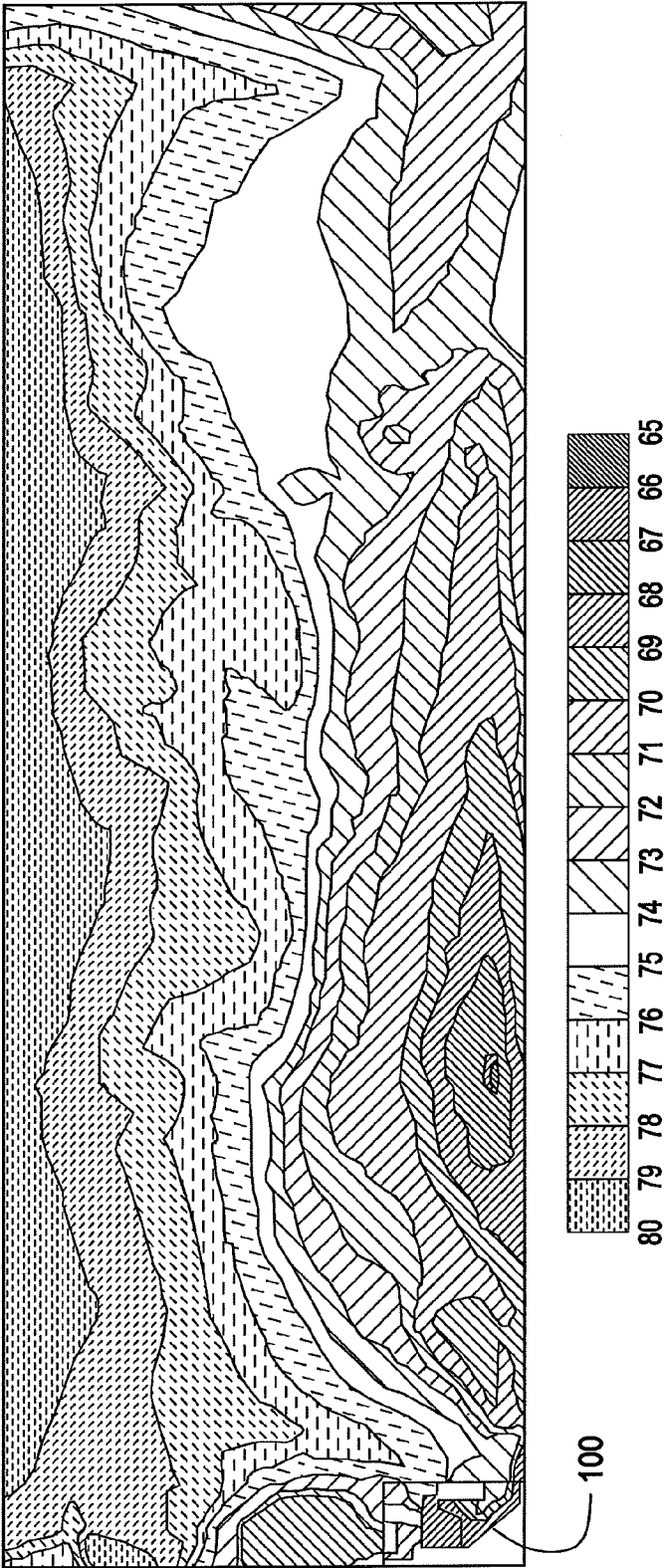


FIG.8

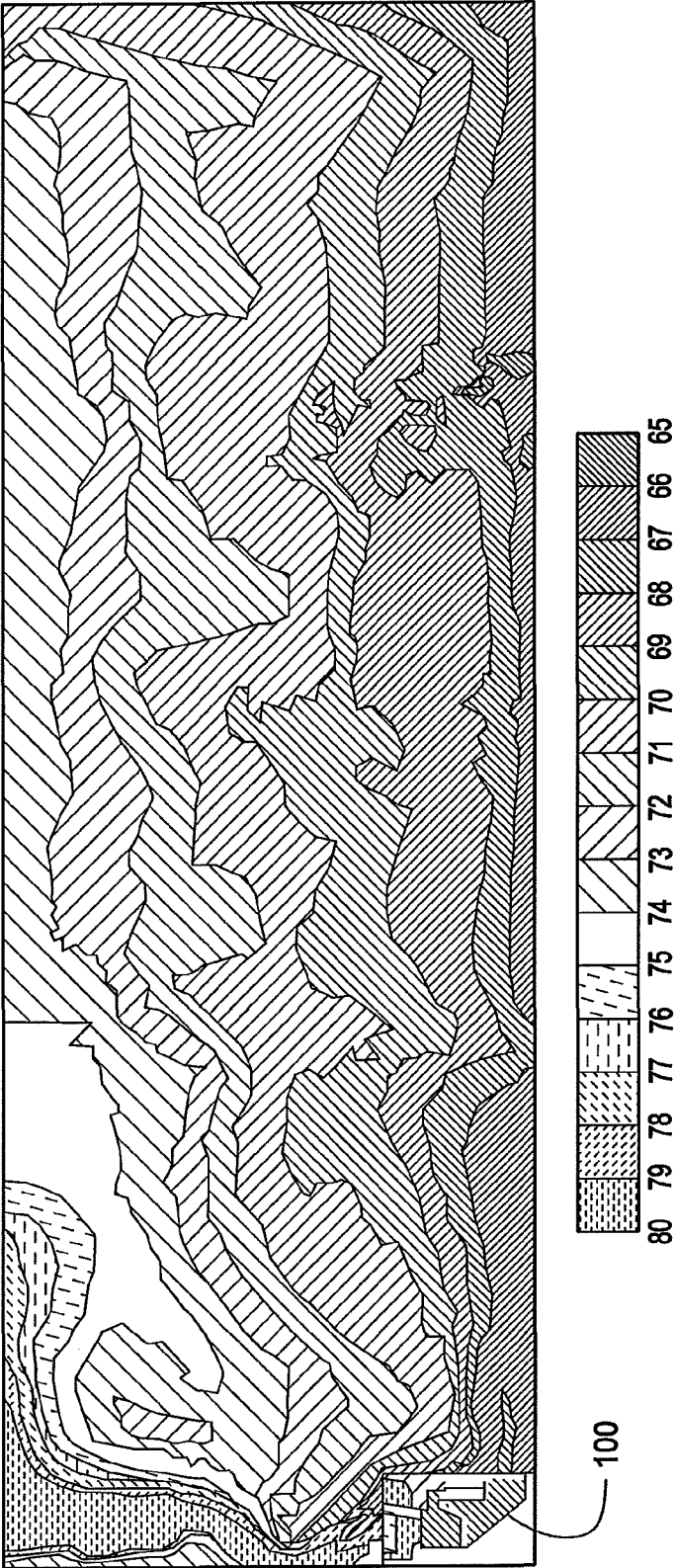


FIG. 9

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**INDUCTION DISPLACEMENT AIR
HANDLING UNIT****FIELD OF THE INVENTION**

The invention relates to an induction displacement unit, and more particularly, to an induction displacement unit comprising an induction plenum communicating with a first discharge plenum and a second discharge plenum, the first discharge plenum in communication with a heating coil and the second discharge plenum in communication with a cooling coil.

BACKGROUND OF THE INVENTION

Displacement ventilation systems are in wide spread use in the HVAC industry. One particular application for such systems is in educational buildings. Typically, a number of displacement air terminal devices will be located along a perimeter wall of a classroom space and are configured to deliver ventilation air to the space, see FIG. 1.

Displacement ventilation (DV) is an air distribution system designed to simultaneously improve indoor air quality and reduce energy use. Cool, rather than cold supply air is provided directly to occupants through low mounted diffusers. Heat generated by the occupants and equipment in the space causes ventilation air to be naturally drawn up by convection which ensures fresh air is continually delivered to the breathing zone of the occupants. The warm air continues to rise and contaminants are carried away towards the ceiling exhaust, resulting in improved indoor air quality near the occupants. Schools, restaurants, theaters, atria, other open spaces with high ceilings, and spaces where air quality is a concern are excellent applications.

In addition to the displacement function, it is also known to configure displacement devices to have induction nozzles. By adding induction, room air from the space can be conditioned, filtered, and returned to the space in a mixture with the ventilation air. This type of unit is sometimes referred to as an induction-displacement unit. In this type of system, a coil is provided in the return air path of the induction-displacement unit to condition the return air, as necessary. In the cooling mode, the coil will reduce the return air temperature to a few degrees below the space temperature. In the heating mode, the coil may be set to raise the temperature of the return air such that the delivered air has a higher temperature than that of the air in the room.

In each mode a space temperature set point can be maintained, however, in heating mode, the induction-displacement unit can no longer function as a displacement terminal unit due to the fact that the delivered air starts rising as soon as it leaves the unit instead of pooling across the floor. To prevent placing an induction-displacement unit in the heating mode, a separate heating system can be provided in the space, such as fin-tube radiation or radiant panels. However, as the induction-displacement units are placed along at least one wall of the space, such heating systems cannot be placed in the same location. This is especially troublesome where the induction-displacement units are located along an exterior wall of the space because this is the location where heating is generally most needed. As such, improvements are desired for induction-displacement units that can simultaneously provide heating to an exterior wall of a space and provide displacement ventilation air to the occupied area of the space.

Representative of the art is U.S. Publication No. 2012/0270494 which discloses an induction-displacement neutral

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wall air terminal unit includes a housing defining a supply airflow path, a connected return airflow path, and a heating airflow path separated from the supply and return airflow paths by at least one interior wall. The unit also includes a plurality of induction-type nozzles located within the supply airflow path, that are deliver a ventilation air flow stream into the supply air flow path. The nozzles induce a return air flow stream through the return air flow path that mixes with the ventilation air flow stream to form a supply air flow stream delivered to a supply air outlet. A heating element is disposed within the heating airflow path to heat air within the heating air flow path. A plurality of fans may be placed within the heating airflow path to increase the overall heating capacity of the unit.

What is needed is an induction displacement unit comprising an induction plenum communicating with a first discharge plenum and a second discharge plenum, the first discharge plenum in communication with a heating coil and the second discharge plenum in communication with a cooling coil. The present invention meets this need.

SUMMARY OF THE INVENTION

The primary aspect of the invention is to provide an induction displacement unit comprising an induction plenum communicating with a first discharge plenum and a second discharge plenum, the first discharge plenum in communication with a heating coil and the second discharge plenum in communication with a cooling coil.

Other aspects of the invention will be pointed out or made obvious by the following description of the invention and the accompanying drawings.

The invention comprises an induction displacement unit comprising an induction plenum comprising a plurality of first nozzles communicating with a first discharge plenum and a plurality of second nozzles communicating with a second discharge plenum, a return air plenum, a heating coil disposed between the return air plenum and the first discharge plenum, a cooling coil disposed between the return air plenum and the second discharge plenum, the induction plenum vertically disposed between the heating coil and the cooling coil, the heating coil disposed in an upper portion of the unit, the first discharge plenum disposed to induce a substantially vertical discharge, and the second discharge plenum disposed to induce a substantially horizontal discharge.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in and form a part of the specification, illustrate preferred embodiments of the present invention, and together with a description, serve to explain the principles of the invention.

FIG. 1 is a perspective view of a conditioned space with two inventive units.

FIG. 2 is a perspective cut-away view of an inventive unit.

FIG. 3 is a cross-sectional view of an inventive unit.

FIG. 4 is a cross-sectional view of an alternate embodiment of the inventive unit.

FIG. 5A is a perspective cut-away view of the inventive unit.

FIG. 5B is a detail of FIG. 5A.

FIG. 6 is a cross-sectional view showing the cooling air flow path.

FIG. 7 is a cross-sectional view showing the heating air flow path.

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FIG. 8 is a conditioned space temperature profile in heating mode using the inventive unit.

FIG. 9 is a conditioned space temperature profile in cooling mode using the inventive unit.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

FIG. 1 is a perspective view of a conditioned space such as a classroom with two inventive units. Units **100** are typically installed along an exterior wall. The wall displacement unit can be utilized in building air-conditioning systems with air handlers, chilled water circuits, and hot water boiler systems.

FIG. 2 is a perspective cut-away view of an inventive unit. Each inventive wall displacement unit **100** receives a constant volume of pressurized prime air flow comprising conditioned outside air at supply air temperatures, typically in the range of approximately 50° F. to 70° F., through the prime air inlet opening **10**. The prime air is pressurized as it enters the unit.

FIG. 3 is a cross-sectional view of an inventive wall displacement unit. The unit housing comprises a top **40** to which grille **21** is mounted. Panels **41**, **42**, **43**, **44** typically comprise the side of the unit adjacent the wall **19**. Side panels **45**, **46** complete the unit.

Wall displacement unit **100** comprises an induction plenum **11** and a coil for air heating **12** and a coil for air cooling **13**. Induction plenum **11** is vertically disposed between the heating coil **12** and the cooling coil **13** in a stacked arrangement. Heating coil **12** is vertically disposed in an upper portion of the unit while the cooling coil **13** is disposed below the elevation of the heating coil **12**. This vertical configuration takes advantage of the buoyant (lower density) nature of warmer air when compared to cooler air. Induction plenum **11** further comprises a plurality of air injection nozzles **14**, **15** in communication with discharge plenum **20** and discharge plenum **18** respectively.

Air from the induction plenum **11** flows through nozzles **14**, **15** thereby inducing a return flow of room air from the conditioned room (R) into the return air plenum **16**. A portion of the returned room air flows through cooling coil **13** thereby reconditioning the return room air prior to mixing with the primary air jets in the lower discharge plenum **18**. The return air is then discharged at low velocity as supply air through the lower part of the perforated front cover, **17** and **17A**, in a substantially horizontal direction when in cooling mode operation.

In heating mode operation, the supply air discharged through the lower part of the front cover **17**, see **17A**, delivers prime ventilation air at near room temperature. The main source for heat load neutralization of a cold outside wall or window **19** is the upper heating coil **12**. The returned room air flows through heating coil **12** to recondition the room air prior to discharge through grille **21**. The reconditioned room air is then mixed with the primary air jets from nozzles **14** in the upper discharge plenum **20**. Nozzles **14** discharge in a generally upward direction. Nozzles **15** discharge in a generally downward direction. Discharge plenum **20** is in an upper portion of the unit so as to facilitate an upward or substantially vertical air flow.

Heating coil **12**, disposed in an uppermost portion of the unit, heats the air and when mixed with the air flow from nozzles **14** elevates the temperature of the return air entering the coil from the return plenum **16**, thereby causing forced convection. Heated air is discharged upward through the grill **21** on top of the unit. Upon exiting grille **21** the heated

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air rises along the perimeter wall **19** and window **22** to create a building heating load neutralizing warm air curtain.

Each unit can be sized to fit under a sill adjacent to the perimeter wall **19** mounted to the floor **23** or wall **19**. The unit provides spacing for connecting hardware **24** on both sides of the unit inside the housing. Although the unit is designed for use in new buildings, it can also be used for refurbishing existing high-pressure induction systems.

FIG. 4 is a cross-sectional view of an alternate embodiment of the inventive unit. In this alternate embodiment induction plenum **11** of unit **200** receives a constant volume of pressurized prime air flow of conditioned outside air at supply air temperatures, typically approximately 50° F. to 70° F., through the prime air inlet opening **10**. Unit **200** comprises an induction plenum **11** and separate coils **13** for cooling. The cooling supply air stream is separated into two distinctive plenum sections, a main lower discharge plenum **110** and a secondary lower discharge plenum **111**. Plenums **110** and **111** are separated by wall member **112**. Plenum section **110** provides a high induced flow and plenum section **111** adds required ventilation air to the induced flow. Both flows exit the unit in a substantially horizontal direction.

FIG. 5A is a perspective cut-away view of the inventive unit. Unit **100** receives a constant volume of pressurized prime air flow of conditioned ventilation air at prime air temperatures, typically in the range of approximately 50° F. to 70° F., through the prime air inlet opening **10**. Unit **100** is equipped with air damper **25** to control the ventilation air volume. In FIG. 5B, damper **25** is connected to inlet opening **10**. Damper **25** operates with the building control system (not shown) and reduces or shuts off the primary air flow to the induction plenum **11** when demand is low, for example, when the building is unoccupied. When demand is reduced it is also possible to operate just one or two units when a partial load is required thereby shutting off other units in the system.

Unit **100** further comprises water control valves **26**, **27**. Valve **26** controls hot water flow from a boiler (not shown) to the heating coil **12**. Valve **27** controls cold water flow from a chiller (not shown) to the cooling coil **13**. A thermostat (not shown) in the conditioned space controls the room temperature by controlling operation of the water circuits entering the coils through the water control valves **26**, **27**. The heating and cooling coils may be controlled by either a two-way water valves **26**, **27** or alternatively with three-way water valves.

FIG. 6 is a cross-sectional view showing the cooling air flow path. Room return air **28** enters the upper part of the housing, thereby entering the return air plenum **16**. In this example heating coil **12** is shutoff because it does not operate during a cooling season. Induction nozzles **14**, **15** located on the induction plenum **11** are pressurized by prime air at approximately 0.25" to 1.0" w.g and a temperature in the range of approximately 55° F. to 58° F. Discharge of the positive pressure air through the nozzles **15** induces a flow of return air **28B** through cooling coil **13**. Conditioned return air leaving cooling coil **13** at approximately 68° F. mixes with the prime air at approximately 55° F. in the discharge plenum **18**. The prime air entering the induction plenum **11** is conditioned by an outdoor air handler known in the art (not shown). Mixed air (65° F.) **29** is discharged through the lower discharge plenum **18** into the room in a substantially horizontal direction **29**.

In this embodiment the inlet air flow is received into the unit through the front of the unit **17**. A portion of the inlet flow is diverted through the heating coil **12** and a portion through the cooling coil **13**. In particular, since heating coil

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12 and cooling coil 13 are immediately adjacent the induction plenum the primary air discharged from the induction plenum 11 through nozzles 14, 15 is efficiently used to induce an air flow for both heating 31 through heating coil 12 and for cooling 29 through cooling coil 13. This configuration does not require fans to move the air through the unit.

FIG. 7 is a cross-sectional view showing the heating air flow path. Room air 30 at approximately 70° F. to 72° F. enters the upper part of the housing, thereby entering return air plenum 16. Cooling coil 13 is typically shutoff and does not operate during a heating season. Induction nozzles 14, 15 located on the induction plenum 11 are pressurized by prime air at approximately 0.25" to 1.0" w.g. Discharge of the positive pressure prime air through nozzles 14 induces a flow of return air through heating coil 12 which is at a temperature of approximately 120° F. to 180° F. The conditioned air leaves the heating coil at a temperature in the range of approximately 90° F. to 105° F. and thereafter mixes with the conditioned prime air at approximately 65° F. Heating coil 12 may comprise a hydronic or water heating element, a steam heating element, or an electric heating element. The mixed air at a temperature of approximately 85° F. to 90° F. is discharged through the upper discharge plenum 20 through grill 21 into the conditioned room in a substantially vertical direction 31.

The mass flow of the discharged heating supply air can be adjusted by the quantity of nozzles 14 dedicated to heating. The air curtain created by discharge 31 in front of a window or cold wall is configured to roll the air within the adjacent area of the perimeter wall, and not to disturb the stratification created by the displacement ventilation. The mass flow, and therefore the quantity of nozzles 14 dedicated to heating, can be customized to accommodate 120° F., 140° F. and 180° F. water entering from a boiler (not shown).

Cooling coil 13 is not operating during the heating season, but prime air pressurizing at approximately 0.25" to 1.0" w.g. induction nozzles 15 causes the return air 30B to be drawn through the cooling coil 13. Return air leaving the cooling coil, at approximately 72° F., will mix with the conditioned prime air at approximately 65° F. The mixed air 32 at approximately 68° F. is discharged through the lower discharge plenum 18 in a substantially horizontal direction.

The unit provides at least 8,000 btuh of heating through the heating airflow path when the heating coil 12 is served by hot water having a temperature of approximately 180° F. The unit can be configured to operate in a heating mode wherein the heating coil 12 provides heated air through the heating airflow path; and a ventilation mode wherein the unit provides a supply airflow stream having a temperature of about 53° F. The heating mode can be simultaneously activated with a ventilation mode.

The number and diameter of nozzles 14 can be selected based upon the temperature of the water entering the heating coil 12. The numeric values included in this description are not intended to limit the scope of the invention and are provided as examples only.

Assuming a total of 42 nozzles (14), the diameters are:

Entering Water Temperature [° F.]	Nozzle diameter [inches]
120	0.140
140	0.188
180	0.250

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Assuming a nozzle diameter of 0.188 inches the nozzle quantities are:

Entering Water Temperature [° F.]	Nozzle quantity
120	32
140	42
180	56

In operation, the inventive unit creates a simultaneous mixing heating curtain neutralizing cold perimeter loads while utilizing displacement ventilation for the inner occupied space. The inventive induction displacement wall unit also meets the noise requirements of ANSI Standard S12.60, which is advantageous in applications where reduced noise is desirable, such as in school classrooms.

In operation the unit provides a method of conditioning a space using an induction displacement unit. The unit induces a return air flow into the unit by discharging pressurized air within the unit. The return air flow stream comprises a single stream of air entering the unit through the front of the unit. The unit induces a portion of the return air flow stream 28 to flow through a heating coil and induces a portion of the return air flow stream 28B to flow through a cooling coil. The unit discharges the air flow from the heating coil in a substantially vertical direction. The unit discharges the air flow from the cooling coil in a substantially horizontal direction.

FIG. 8 is a conditioned space temperature profile in heating mode using the inventive unit. The unit provides uniform distribution of conditioned air to the space. The heated air is evenly distributed through the space while cool air is drawn to the unit along the floor.

FIG. 9 is a conditioned space temperature profile in cooling mode using the inventive unit. The unit provides uniform distribution of conditioned air to the space. The chilled air is evenly distributed through the space while hot air is drawn to the unit along the ceiling.

Although a form of the invention has been described herein, it will be obvious to those skilled in the art that variations may be made in the construction and relation of parts without departing from the spirit and scope of the invention described herein.

We claim:

1. A method of conditioning a space using an induction displacement unit comprising:

inducing a single return air flow into a return air plenum of the induction displacement unit by discharging pressurized air within the induction displacement unit; inducing a first portion of the return air flow from the return air plenum through a heating coil using the inductive air flow of the pressurized air; simultaneously inducing a second portion of the return air flow from the return air plenum through a cooling coil; discharging from the induction displacement unit the air flow from the heating coil; and discharging from the induction displacement unit the air flow from the cooling coil.

2. The method as in claim 1 further comprising heating the heating coil and cooling the cooling coil simultaneously.

3. The method as in claim 1 further comprising separating the air flow discharging from the unit from the heating coil from the air flow discharging from the unit from the cooling coil.

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4. The method as in claim 1 further comprising controlling the flow rate of pressurized air into the unit.

5. The method as in claim 1 further comprising discharging a third induced air flow from the unit that solely comprises the pressurized air and is not mixed with the air flow from the cooling coil and is not mixed with the air flow from the heating coil.

6. The method as in claim 5 comprising discharging the third induced air flow substantially horizontally from a lower portion of the unit.

7. The method of claim 1 wherein inducing the single return air flow into the return air plenum of the induction displacement unit by discharging the pressurized air within the induction displacement unit comprises discharging the pressurized air through a first set of nozzles in a first direction within the induction displacement unit and through a second set of nozzles in a second direction within the induction displacement unit.

8. The method of claim 7 wherein the first direction is approximately opposite from the second direction.

9. The method of claim 1 wherein inducing the single return air flow into the return air plenum of the induction displacement unit by discharging the pressurized air within the induction displacement unit comprises discharging the pressurized air through a first set of nozzles in a first direction within the induction displacement unit to directly induce the portion of the return air flow through the heating coil.

10. The method of claim 9 wherein inducing the single return air flow into the return air plenum of the induction displacement unit by discharging the pressurized air within the induction displacement unit comprises discharging the pressurized air through a second set of nozzles in a second direction within the induction displacement unit to directly induce the portion of the return air flow through the cooling coil.

11. The method of claim 1 wherein inducing the first portion of the return air flow from the return air plenum through the heating coil using the inductive air flow of the pressurized air comprises directly inducing the return air flow using a plurality of nozzles that are downstream from the heating coil and isolated from the coiling coil.

12. The method of claim 1 wherein inducing the first portion of the return air flow from the return air plenum through the heating coil using the inductive air flow of the pressurized air comprises directly inducing the first portion of return air flow from the return air plenum through the heating coil using a plurality of nozzles that are isolated from the cooling coil.

13. The method of claim 1 wherein inducing the first portion of the return air flow from the return air plenum through the heating coil using the inductive air flow of the pressurized air comprises directly inducing the first portion of return air flow from the return air plenum through the heating coil using a plurality of nozzles disposed down-

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stream from the heating coil that are contained within the induction displacement unit and disposed in a heated air path with the heating coil and which are isolated from the second portion of the return air flow.

14. The method of claim 13 wherein inducing the second portion of the return air flow from the return air plenum through the cooling coil comprises inducing the second portion of return air flow directly from the return air plenum through the cooling coil using a second plurality of nozzles that are isolated from the heating coil.

15. The method of claim 13 wherein inducing the second portion of the return air flow from the return air plenum through the cooling coil comprises inducing the second portion of return air flow directly from the return air plenum through the cooling coil using a second plurality of nozzles disposed downstream from the cooling coil in a cooled air path contained within the induction displacement unit that is separate from the heated air path.

16. The method of claim 1 wherein discharging from the induction displacement unit the air flow from the heating coil comprises discharging from the induction displacement unit the air flow from a path that is wholly contained within the induction displacement unit that includes the return air plenum, the heating coil and a discharge plenum.

17. The method of claim 16 wherein discharging from the induction displacement unit the air flow from the cooling coil comprises discharging from the induction displacement unit the air flow from the return air plenum, the cooling coil and a second discharge plenum.

18. The method of claim 1 wherein discharging from the induction displacement unit the air flow from the heating coil comprises discharging from the induction displacement unit the air flow from a path that is wholly contained within the induction displacement unit that includes the return air plenum, the heating coil and a discharge plenum in parallel with the discharging from the induction displacement unit of the air flow from the cooling coil.

19. The method of claim 1 wherein discharging from the induction displacement unit the air flow from the cooling coil comprises discharging from the induction displacement unit the air flow from a path that is wholly contained within the induction displacement unit that includes the return air plenum, the cooling coil and a discharge plenum.

20. The method of claim 1 wherein inducing the single return air flow into the return air plenum of the induction displacement unit by discharging pressurized air within the induction displacement unit, inducing the first portion of the return air flow from the return air plenum through the heating coil using the inductive air flow of the pressurized air and inducing the second portion of the return air flow from the return air plenum through the cooling coil are performed simultaneously by discharging the pressurized air within the unit through a plurality of nozzles from a single inlet.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 9,625,166 B2
APPLICATION NO. : 13/771199
DATED : April 18, 2017
INVENTOR(S) : Joachim Hirsch et al.

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It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

On the Title Page

Item [74], under “Attorney, Agent, or Firm”, in Column 2, Line 2, delete “Rouk” and insert
-- Rourk --, therefor.

In the Claims

Column 7, Line 42, delete “coiling coil.” and insert -- cooling coil. --, therefor.

Signed and Sealed this
Twelfth Day of September, 2017

A handwritten signature in dark ink, reading "Joseph Matal". The signature is written in a cursive, flowing style.

Joseph Matal
*Performing the Functions and Duties of the
Under Secretary of Commerce for Intellectual Property and
Director of the United States Patent and Trademark Office*